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Surface Emitting Devices Based on a Semiconductor Coupled Multilayer Cavity for Novel Terahertz Light Sources

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SUMMARY Compact and room-temperature operable terahertz emitting devices have been proposed using a semiconductor coupled multilayer cavity that consists of two functional cavity layers and three distributed Bragg reflector (DBR) multilayers. Two cavity modes with an optical frequency difference in the terahertz region are realized since two cavities are coupled by the intermediate DBR multilayer. In the proposed device, one cavity is used as the active layer for two-color lasing in the near-infrared region by current injection and the other is used as the second-order nonlinear optical medium for difference-frequency generation of the two-color fundamental laser light. The control of the nonlinear polarization by face-to-face bonding of two epitaxial wafers with different orientations is quite effective to achieve bright terahertz emission from the coupled cavity. In this study, two-color emission by optical excitation was measured for the waferbonded GaAs/AlGaAs coupled multilayer cavity containing self-assembled InAs quantum dots (QDs). We found that optical loss at the bonding interface strongly affects the two-color emission characteristics when the bonding was performed in the middle of the intermediate DBR multilayer. The effect was almost eliminated when the bonding position was carefully chosen by considering electric field distributions of the two modes. We also fabricated the current-injection type devices using the wafer-bonded coupled multilayer cavities. An assemble of self-assembled QDs is considered to be desirable as the optical gain medium because of the discrete nature of the electronic states and the relatively wide gain spectrum due to the inhomogeneous size distribution. The gain was, however, insufficient for two-color lasing even when the nine OD layers were used. Substituting two types of InGaAs multiple quantum wells (MQWs) for the QDs, we were able to demonstrate two-color lasing of the device when the gain peaks of MQWs were tuned to the cavity modes by lowering the operating tempera-

key words: coupled multilayer cavity, two-color lasing, frequency conversion, terahertz source

1. Introduction

Useful terahertz light sources have been extensively investigated because of the wide range of possible applications including wireless communication, spectroscopy, and imaging [1], [2]. Recent femtosecond laser technologies have it made possible to generate ultrashort terahertz pulses covering extremely broad bandwidth [3]–[5]. Several types of semiconductor-based devices such as quantum cascade lasers (QCLs) [6]–[8], resonant tunneling diodes (RTDs) [9], [10], and photomixers [11], [12] have also been studied and developed for continuous-wave (cw) terahertz

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a) E-mail: t.kitada@tokushima-u.ac.jp DOI: 10.1587/transele.E100.C.171 emitter. Terahertz sources based on intracavity difference-frequency generation (DFG) in dual wavelength mid-infrared QCLs have also been recently reported [13], [14]. However, there are still challenges associated with each of these devices. For instance, the emission power becomes insufficient for higher frequency operation of RTDs. In addition, although significant progress has been made on terahertz QCLs, near-room-temperature operation has not been demonstrated.

Optical microcavities are good candidates for nonlinear optical devices because an extremely strong electric field is realized in the cavity layer sandwiched between two distributed Bragg reflector (DBR) multilayers. Efficient wavelength conversion is possible in the GaAs-based multilayer cavity when the structure is grown on a non-(001) substrate to allow the second-order nonlinearity of zincblende-type semiconductors [15]. In fact, blue vertical-cavity surface emitting lasers (VCSELs) have been demonstrated utilizing second-harmonic generation (SHG) on (113)B and (114)A GaAs substrates [16]. Recently, we have proposed a GaAs/ AlAs coupled multilayer cavity structure for novel terahertz emitting devices [17]. An example of the structure is shown in Fig. 1 (a). The structure consists of two equivalent cavity layers and three DBR multilayers. As shown in the simulated optical reflection spectrum of Fig. 1 (b), two cavity modes appear in the center of the high reflection band. This is because a degenerate cavity mode is split into two different modes as a result of coupling of the cavity layers. Note that the mode frequency difference can be precisely

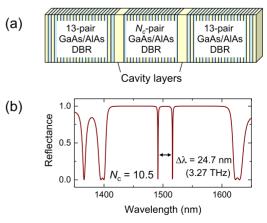


Fig. 1 (a) An example of GaAs-based coupled multilayer cavity structure and (b) its reflection spectrum.

defined within the terahertz region according to the number (N_c) of pairs of the intermediate DBR. The electric field of each mode is greatly enhanced in both cavity layer, allowing strong frequency-mixed signal to be generated. Since the effective second-order nonlinear coefficient is zero on a (001)-oriented GaAs substrate due to crystal symmetry [15], a non-(001) substrate is essential for crystal growth. We have obtained a strong sum-frequency generation (SFG) signal from a GaAs/AlAs coupled multilayer cavity grown on a (113)B GaAs substrate when the two modes were simultaneously excited by 100 fs laser pulses [18]–[20]. The peak intensity of the SFG signal was more than 400 times greater than that of the SHG from the (113)B GaAs bulk substrate. DFG signals from the (113)B coupled cavity samples were also demonstrated at room temperature by timeresolved waveform measurements using 100 fs laser pulses and a photoconductive antenna [21]-[23]. In addition, we found that polarization control is necessary to obtain a large terahertz DFG signal from two modes [24], [25].

From the view point of practical device applications, the two modes should be generated inside the structure by current injection, since this enables terahertz emission through DFG without external light sources. We have already demonstrated the two mode emission by optical excitation using self-assembled InAs quantum dots (QDs) that were inserted only in the one cavity layer to realize optical gain in the near-infrared region [26]–[28]. In this paper, we report recent progress on design and fabrication technologies of the GaAs-based coupled multilayer cavity toward compact and room-temperature operable terahertz light emitting devices. We also fabricated the currentinjection type devices using the coupled cavity wafers and demonstrated two-color lasing of the device in the near-infrared region.

2. Polarization Control for Efficient DFG

Let us consider nonlinear polarization P for DFG of two modes in the terahertz frequency region. According to the second-order nonlinear process, the polarization is expressed by the relation $P = \chi^{(2)} E_1^* E_2$, where $\chi^{(2)}$ is the second-order nonlinear susceptibility, and E_1 and E_2 are the electric fields of the two modes inside the structure. Figure 2 shows a spatial distribution of $E_1^*E_2$ simulated for the GaAs/AlAs coupled multilayer cavity at a given time. Efficient DFG of the two modes might be expected since the amplitude of $E_1^*E_2$ is greatly enhanced in the cavity layer regions. Note that the sign of $E_1^*E_2$ changes from positive to negative moving from one side of the cavity to the other. As the time proceeds, the intensity oscillates with a period of the mode frequency difference while keeping the opposite signs of $E_1^*E_2$. The distance L between the two cavity layers is much smaller than half the DFG wavelength $\lambda/2n_{\rm THz}$, where $n_{\rm THz}$ is the refractive index of GaAs at the corresponding terahertz frequency. For the structure shown in Fig. 2, $L \sim 2.54 \,\mu\mathrm{m}$ and $\lambda/2n_{\mathrm{THz}} \sim 12.6 \,\mu\mathrm{m}$. The radiated terahertz fields from the two cavity layers, therefore, largely

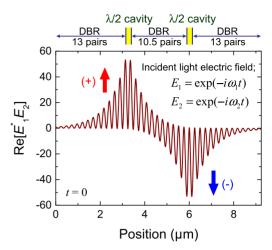


Fig. 2 Spatial distribution of $E_1^*E_2$ simulated for the GaAs/AlAs coupled multilayer cavity.

cancel each other out due to the phase mismatch when both cavity layers have the same $\chi^{(2)}$. The cancellation could be significantly eliminated using the different $\chi^{(2)}$ for each cavity layer. In the normal incidence configuration, an effective $\chi^{(2)}$ is nonzero on a high-index substrate and strongly depends on the substrate orientation [15]. Note that a 180° rotation of the crystal around the appropriate axis inverts the sign of $\chi^{(2)}$ on the (11n)-oriented substrate. Thus, the different $\chi^{(2)}$ for each cavity is enabled by the face-to-face connection of the two halves of the coupled cavity structure grown on substrates with the same or different crystal orientations. We have already demonstrated significant enhancement of the DFG signal by the $\chi^{(2)}$ inversion. The inverted coupled cavity sample was fabricated by direct wafer bonding of two (113)B epitaxial wafers and the enhancement was confirmed through the comparison of inverted and normal coupled cavity samples in both simulated and experimentally observed terahertz waveforms produced by femtosecond laser pulses [25].

3. Coupled Multilayer Cavity

3.1 Design and Fabrication

An ensemble of self-assembled InAs QDs is a good candidate for the optical gain medium because the gain spectrum is broadened sufficiently such that it covers both cavity modes due to the size inhomogeneity, whereas the individual QDs have discrete electronic states. Bright emission is typically observed from the InAs QDs on the (001) GaAs substrates. However, DFG through a second-order nonlinear process is forbidden on the (001) substrate due to crystal symmetry, that is, $\chi^{(2)} = 0$. The (113)B GaAs substrate gives relatively large $\chi^{(2)}$ among high-index substrates while keeping good crystalline quality of the epitaxially grown GaAs/AlGaAs multilayer structure. In our study, two epiwafers were prepared by molecular beam epitaxy (MBE) on 3-inch diameter (001)- and (113)B-oriented GaAs sub-

strates.

Each epiwafer had a single cavity structure consisting of a GaAs-based double-wavelength-thick (2λ) cavity and GaAs/Al_{0.9}Ga_{0.1}As DBR multilayers. Three or nine QD layers emitting in the 1.3 μ m wavelength region were embedded in the 2λ cavity of the (001) epiwafer while a single GaAs layer containing no QD was used as the 2λ cavity of the (113)B epiwafer. Each QD layer in the (001) side cavity was placed in the position where a strong electric field was realized for both modes. The thickness of each layer was set to a specific value so that the cavity modes would appear in the QD emission peak around 1.3 μ m. Note that a slight lateral thickness variation was intentionally introduced only for the (001) epiwafer to understand the coupling behavior of two cavities. Si and Be were used for n-type and p-type dopants, respectively, to form a p-i-n junction of the current-injection type device. In order to reduce the electrical series resistance, compositionally graded interfaces were used in each GaAs/Al_{0.9}Ga_{0.1}As DBR multilayer. The doping concentration was approximately 2×10^{18} cm⁻³ for both the n- and p-type DBR multilayers, and a heavily Be-doped $(\sim 3 \times 10^{19} \text{ cm}^{-3})$ GaAs layer was used as the p-type contact layer. The two epiwafers were directly bonded at room temperature using the conventional surface-activated bonding method [30], [31], which is commonly used for the integration of two dissimilar semiconductor materials. After the bonding, the (001) GaAs substrate was completely removed by mechanical polishing and selective wet etching using a citric acid-based etchant [32] for the optical measurements and device fabrication.

Figure 3 shows a cross-sectional image of the wafer-bonded coupled multilayer cavity observed by scanning electron microscopy (SEM). Smooth GaAs/AlGaAs interfaces were formed over the entire region. In the structure shown in Fig. 3, two 2λ cavities were coupled by the 12.5-pair DBR to obtain the mode frequency difference of ~ 2

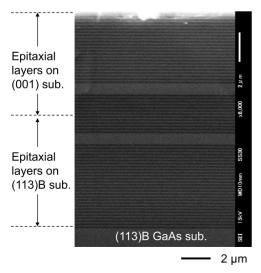


Fig. 3 Cross-sectional view of the wafer-bonded coupled multilayer cavity observed by SEM.

THz while the 24- and 28-pair DBRs were formed at top and bottom sides, respectively. Note that the bonding interface located in the middle of the intermediate DBR could not be recognized clearly in SEM image, indicating that the designed coupled cavity structure was successfully fabricated.

3.2 Optical Characterization

Two mode emission from the coupled cavity was studied by optical excitation at room temperature. The excitation source was a multimode semiconductor laser with a nominal wavelength of 920 nm, which was operated in a cw mode. The laser beam was focused on the sample surface with a diameter of about 250 μ m and the emitting light from the sample surface was detected using a spectrometer equipped with a cooled InGaAs photodiode array.

Figure 4 shows the emission spectra measured at various wafer positions. In this sample, three layers of the QDs were embedded only in the topside cavity grown on the (001) substrate and the pairs of the top, middle, and bottom DBRs were 24, 12.5, and 28, respectively. The (001) epiwafer was prepared to have a few percent thickness variation across the wafer, whereas the lateral thickness variation of the (113)B epiwafer was as small as ~0.2%. Due to the intentional thickness variation, the two mode emission peaks were systematically shifted and the typical anticrossing behavior could be observed by plotting the peak wavelengths of the two modes as a function of the measurement position (Fig. 5). Note that two cavities with identical optical thicknesses were coupled at the position where the minimum frequency difference was observed.

Let us consider emission intensity relation between the two modes when the two identical cavities are coupled. According to the simulation by the conventional transfer ma-

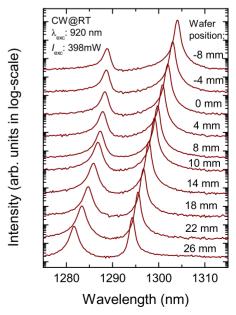


Fig. 4 Emission spectra measured by optical excitation at various wafer positions.

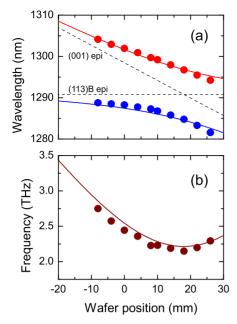


Fig. 5 (a) Peak wavelengths of the two mode emission plotted as a function of the measurement position. Estimated mode wavelengths before and after the bonding were indicated by broken and solid lines, respectively. (b) The frequency difference of the two mode emission peaks.

trix method, both modes show almost the same electric field distributions in the cavity region containing QDs. Thus, the emission intensity relation should be characterized by emission properties of the bare QDs. Although the emission spectrum of the bare QDs showed nearly the same intensity at these two wavelengths, the measured emission intensity of the short-wavelength mode was much weaker than that of the long-wavelength mode as shown in Fig. 6(c). This result was quite different from that previously observed when the entire structure was fabricated by MBE on the (001) substrate without using the wafer bonding [28]. In the case, emission intensity of each mode was almost identical as expected. To understand the effect of the bonding interface, the simulated electric field distributions near the interface are shown in Fig. 6(b). In the structure used in the initial attempt, the position of the bonding interface, which was located in the middle of the intermediate DBR as shown in Fig. 6(a), corresponded to the anti-node of the short-wavelength mode, while it corresponded to the node of the long-wavelength mode. Consequently, optical loss caused by the bonding interface for the short-wavelength mode should be more significant compared with the longwavelength mode. This might lead to the observed relation of the emission intensity between the two modes.

The coupled cavity structure shown in Fig. 7 (a) was designed to avoid optical loss at the bonding interface. In the intermediate DBR, a $\lambda/4$ GaAs layer nearest to the (113)B side cavity was replaced by a $3\lambda/4$ GaAs layer. As indicated in the electric field distributions of Fig. 7 (b), one can find a position being very close to the nodes of both modes in the $3\lambda/4$ GaAs. This position was used as the bonding interface in the next attempt. On the basis of the designed structure,

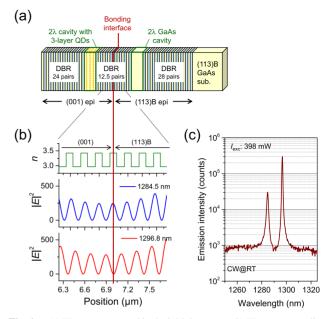


Fig. 6 (a) The structure used in the initial attempt. (b) The corresponding refractive index profile and electric field distributions of the two modes near the bonding interface. (c) The emission spectrum measured at the wafer position where the two identical cavities were coupled.

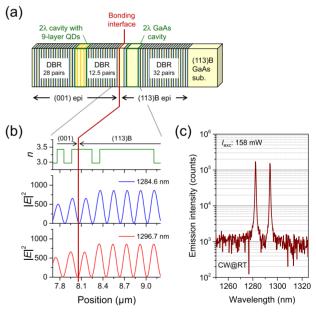


Fig. 7 (a) The structure designed to avoid optical loss at the bonding interface. (b) The corresponding refractive index profile and electric field distributions near the bonding interface. (c) The emission spectrum measured at the wafer position where the two identical cavities were coupled.

the coupled cavity sample was fabricated in a similar manner as discussed above. Note that the structure contained nine QD layers in the (001) side cavity and the pairs of the top and bottom DBRs were increased to 28 and 32, respectively, to obtain better performance of the current-injection type devices. Figure 7(c) shows the emission spectrum measured at the wafer position where two identical cavi-

ties were coupled. Two mode emission with identical intensity was clearly observed in the measured spectrum. This indicates that the optical loss at the bonding interface was greatly reduced by choosing the bonding position where the electric field had nearly zero amplitude for both modes.

4. Current-Injection Type Devices

4.1 QD Coupled Cavity

Using the coupled multilayer cavity structure shown in Fig. 7 (a), we fabricated the current-injection type devices (Fig. 8) by the following procedure. After a ring-shaped Ti/ Au (5 nm/100 nm) electrode was deposited onto the p-type DBR surface, a circular mesa with a diameter of 100 μ m was formed via a following three-step wet etching process: (1) etching of the p-type DBR using a phosphoric acid solution, (2) selective etching of the topside cavity using a citric acid solution, and (3) selective etching of the topmost n-AlGaAs layer of the intermediate DBR using a more diluted phosphoric acid solution. In order to realize the current confinement structure, a thin AlAs layer inserted just above the topside cavity was selectively oxidized from the sidewall. The lateral oxidation of AlAs was accomplished by annealing at 480°C under a stem environment, which was supplied by bubbling a nitrogen gas through deionized water maintained at 80°C. Then, an n-type electrode was formed by depositing AuGe/Ni/Au (50 nm/12.5 nm/50 nm) onto the exposed n-type DBR surface, followed by rapid thermal annealing at 430°C in nitrogen atmosphere. Finally, a polyimide film was coated as a passivation layer. Figure 9 shows a picture of the fabricated device under room-temperature cw operation at an injection current of 10 mA. The inside diameter of the ring-shaped p-type electrode was 40 μ m, while the emission area was well restricted to a small spot with a dimeter of $\sim 20 \,\mu \text{m}$ owing to the current confinement structure.

Figure 10 (a) shows the emission spectrum of the device under room-temperature cw operation at 1 mA. Two

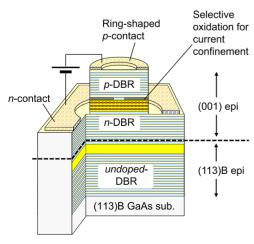


Fig. 8 A schematic of the current-injection type device.

sharp emission peaks due to the cavity modes were clearly observed at 1274.3 and 1289.3 nm. The additional small peak at 1258.4 nm was attributed to the emission from the area where the AlAs layer just above the topside cavity was selectively oxidized. The simulated optical reflection spectrum revealed that the observed peak position corresponded to the short-wavelength mode in the region where the AlAs layer was replaced by Al₂O₃. Note that emission wavelengths of two modes from the current-injection type devices were almost the same as those observed in the optical excitation measurements at the corresponding wafer positions. Figure 10(b) shows the current versus light output (I-L) curve measured at room temperature using a pulsed current source with a pulse duration of 1 µs and a duty cycle of 0.1%. Unfortunately, the measured I-L curve never showed the threshold behavior. Since the light output was almost saturated in the high current region, optical gain in the topside cavity sandwiched between the p-type and ntype DBRs seemed to be insufficient for lasing even though

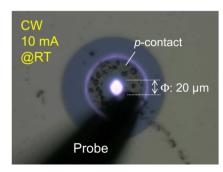
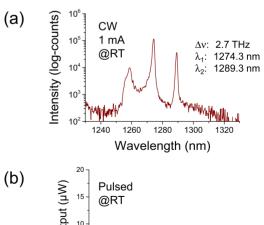


Fig. 9 Top view of the fabricated device under room-temperature cw operation at 10 mA.



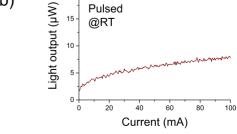


Fig. 10 (a) Emission spectrum of the device under room-temperature cw operation at 1 mA. (b) *I-L* curve measured under room-temperature pulsed operation.

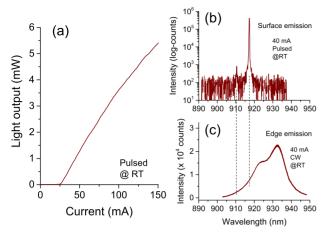


Fig. 11 (a) I-L curve and (b) lasing spectrum at 40 mA of the device that contains InGaAs MQWs as optical gain media. (c) Edge emitting spectrum from the stripe-shaped mesa structure. The measurements were performed at room temperature under pulsed conditions with a pulse duration of 1 μ s and a duty cycle of 0.1%.

nine QD layers were introduced. An increased number of QDs by a specific stacking method would be required to enlarge the optical gain enough for lasing at room temperature.

4.2 MQW Coupled Cavity

In order to realize two-color lasing from the coupled cavity by current injection, InGaAs multiple quantum wells (MQWs) were examined as optical gain media instead of InAs QDs. In the MQW device, an optical thickness of each cavity was set to $3\lambda/2$ and two types of three-pair In_{0.15}Ga_{0.85}As/GaAs MQWs with different well widths of 3.6 and 4.4 nm were introduced only in the (001) side cavity. The layer structures on the (001) and (113)B wafers were designed so that two cavity modes would appear in two emission peaks of the MQWs after the bonding. Pairs of the top, middle, and bottom DBRs were 28, 12.5, and 34, respectively. The fabrication procedure was almost the same as that used for the QD devices but slightly modified. The details will be published elsewhere.

Figure 11 (a) shows the *I-L* curve measured under the same pulsed condition as mentioned. The threshold behavior was clearly observed even at room temperature. However, the measured spectrum shown in Fig. 11 (b) indicated the single-color lasing due to the long-wavelength mode. In order to clarify emission peaks of the InGaAs MQWs with two different well widths, the edge-emitting spectrum shown in Fig. 11(c) was measured for the stripe-shaped mesa structure. Comparing Figs. 11 (b) and 11 (c), we found that the wavelength mismatch between the cavity modes and gain peaks of the MQWs might cause the single-color lasing of the MQW device. The gain peaks were tuned to the cavity modes by lowering the operating temperature. Figure 12 shows the lasing spectra measured at 200, 191, and 180 K under a pulsed current of 70 mA. As shown in Figs. 12 (a) and 12 (c), the spectra measured at 200 and 180 K indicated

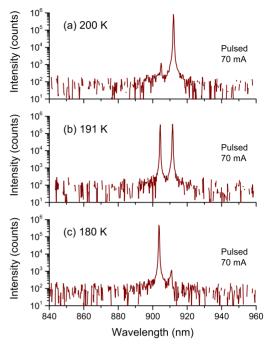


Fig. 12 Lasing spectra of the MQW device measured at (a) 200, (b) 191, and (c) 180 K under a pulse current of 70 mA.

single-color lasing due to the long- and short-wavelength modes, respectively. In contrast with this, two-color lasing with identical intensities were successfully observed at the intermediate temperature of 191 K [Fig. 12(b)]. The peak wavelengths were 904.4 and 911.6 nm, and the frequency difference was 2.6 THz. The results indicate that the intensity relation between two-color lasing in the proposed device can be well tuned by the operating temperature. The current device is expected to emit terahertz light when the device is operated under a condition that two-color lasing is enabled. Terahertz emission would be further enhanced by introducing nanostructured materials with excellent second-order nonlinearity in the (113)B side cavity. In addition, two-color laser lights should be strongly polarized in the [332] direction of the (113)B epiwafer for efficient DFG. Since both the $[1\bar{1}0]$ and $[33\bar{2}]$ polarization components were observed for both modes, the additional improvement of the device would be required for the specific polarization.

5. Conclusions

A semiconductor coupled multilayer cavity that consists of two cavity layers and three DBRs have been developed and studied toward novel terahertz emitting devices utilizing DFG of two cavity modes. We have shown that the second-order nonlinear susceptibility have to be controlled by direct bonding of two epiwafers to achieve bright terahertz emission from the coupled cavity. The wafer-bonded GaAs/AlGaAs coupled multilayer cavity was fabricated using the (001) and (113)B epiwafers and two-color emission due to InAs QDs only inserted in the (001) side cavity was

studied by optical excitation. We found that emission intensity of each mode was strongly dependent on the electric field amplitude at the bonding interface which might cause the optical loss. The optical loss could be greatly reduced by choosing the bonding position where the electric field had nearly zero amplitude for both modes. The current-injection type devices were fabricated using the wafer-bonded coupled multilayer cavity with nine QD layers. Unfortunately, the lasing action was never observed because of the insufficient gain of the QDs. We also fabricated the MQW devices, in which two types of InGaAs MQWs were used instead of QDs. The threshold behavior was clearly observed in the *I-L* curve even at room temperature. Two-color lasing was successfully demonstrated when the gain peaks of MQWs were tuned to the cavity modes by lowering the operating temperature. This kind of device is a highly promising terahertz emitter because efficient DFG of the two-color laser light can be realized in the (113)B side cavity.

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